

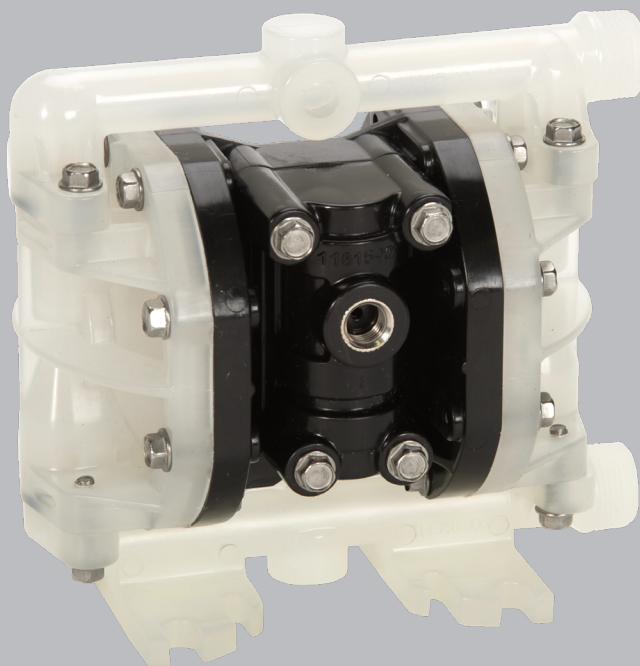
# IOM

INSTALLATION OPERATION  
& MAINTENANCE

## A025

PLASTIC 1/4 INCH

AIR-OPERATED DOUBLE-DIAPHRAGM PUMP



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# CAUTIONS — READ FIRST!

READ THESE WARNINGS AND SAFETY PRECAUTIONS PRIOR TO INSTALLATION OR OPERATION. FAILURE TO COMPLY WITH THESE INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND OR PROPERTY DAMAGE. RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE.

**⚠ WARNING** This product can expose you to chemicals including Nickel, Chromium, Cadmium, or Cobalt, which are known to the State of California to cause cancer and/or birth defects or other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**⚠ WARNING** Pump, valves and all containers must be properly grounded prior to handling flammable fluids and/or whenever static electricity is a hazard.

**⚠ WARNING** Prior to servicing the pump, ensure that the air and fluid lines are closed and disconnected. While wearing personal protective equipment, flush, drain and process liquid from the pump in a safe manner.

**⚠ WARNING** The TX marking refers to the maximum surface temperature depending not on the equipment itself, but mainly on operating conditions. In this case, the maximum surface temperature depends upon the temperature of the process fluids.

**⚠ CAUTION** The temperature of the process fluid and air input must be no more than 36°F (20°C) less of the maximum temperature allowed for the appropriate non-metallic material. See the list of temperatures below for each material's maximum recommended temperature:

Buna-N (Nitrile):	10°F to 180°F (-12°C to 82°C)
Geolast®:	10°F to 180°F (-12°C to 82°C)
EPDM:	-40°F to 280°F (-40°C to 138°C)
Santoprene®:	-40°F to 225°F (-40°C to 107°C)
FKM:	-40°F to 350°F (-40°C to 177°C)
PTFE:	40°F to 220°F (4°C to 104°C)
Polyethylene:	32°F to 158°F (0°C to 70°C)
Polypropylene:	32°F to 180°F (0°C to 82°C)
PVDF:	0°F to 250°F (-18°C to 121°C)
Nylon:	0°F to 200°F (-18°C to 93°C)

Temperature limits are solely based upon mechanical stress and certain chemicals will reduce the maximum operating temperature. The allowable temperature range for the process fluid is determined by the materials in contact with the fluid being pumped. Consult a chemical resistance guide for chemical compatibility and a more precise safe temperature limit. Always use minimum air pressure when pumping at elevated temperatures.

**⚠ WARNING** = Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage

**⚠ CAUTION** = Hazards or unsafe practices which could result in minor personal injury, product or property damage.

**⚠ CAUTION** Do not lubricate air supply.

**⚠ CAUTION** Do not connect a compressed air source to the exhaust port of the pump.

**⚠ WARNING** Use only with liquid process fluid.

**⚠ WARNING** Maintenance must not be performed when a hazardous atmosphere is present.

**⚠ CAUTION** Do not exceed 120 psig (8.3 bar) air-inlet pressure.

**⚠ CAUTION** Do not exceed 10 psig (0.7 bar) or 23 ft-H<sub>2</sub>O suction pressure.

**⚠ CAUTION** Ensure all wetted components are chemically compatible with the process fluid and the cleaning fluid.

**⚠ CAUTION** Ensure pump is thoroughly cleaned and flushed prior to installation into a process line.

**⚠ CAUTION** Always wear Personal Protective Equipment (PPE) when operating pump.

**⚠ CAUTION** Close and disconnect all compressed air and bleed all air from the pump prior to service. Remove all process fluid in a safe manner prior to service.

**⚠ CAUTION** Blow out all compressed air lines in order to remove any debris, prior to pump installation. Ensure that the muffler is properly installed prior to pump operation.

**⚠ CAUTION** Ensure air exhaust is piped to atmosphere prior to a submerged installation.

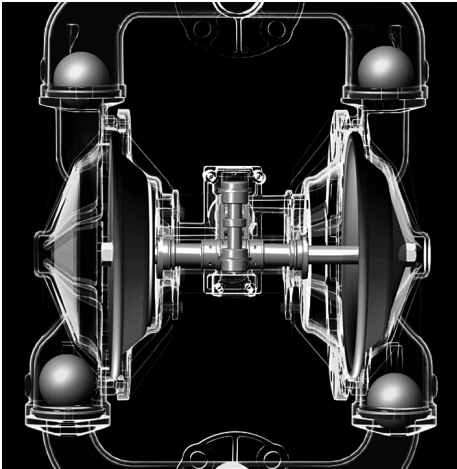
**⚠ CAUTION** Ensure all hardware is set to correct torque values prior to operation.

# MODEL DESIGNATION MATRIX - BOLTED PLASTIC

PRODUCT SERIES					SIZE				FLUID CONNECTION TYPE			AIR SECTION			LIQUID SECTION			DIAPHRAGM				VALVE/BALL		VALVE SEAT		O-RINGS		SPECIAL (PORTING)		SPECIAL (HARDWARE, MUFFLER)		SPECIAL (OTHER)	
A					0 2 5				-			1 2 3			-			4 5 6 7				-		8 9 10									
<b>1 FLUID CONNECTION TYPE</b> S = NPS (NPT/BSP)										<b>6 VALVE SEAT</b> K = PVDF P = Polypropylene										<b>8 PORTING</b> S = Default (Suction Right/ Discharge Right)													
<b>2 AIR SECTION</b> P = Polypropylene Intermediate-Pneumatic Shift										<b>7 O-RINGS</b> E = EPDM N = Buna-N T = PTFE V = FKM										<b>9 SPECIAL OPTION (HARDWARE, MUFFLER, LUG)</b> 7 = Stainless Steel Hardware, Standard Muffler													
<b>3 LIQUID SECTION</b> K = PVDF P = Polypropylene										<b>4 DIAPHRAGMS</b> G = Geolast® S = Santoprene® T = PTFE with Santoprene® Backup										<b>10 SPECIAL OPTIONS</b> <b>0 = Standard</b> 1 = Cycle Counter Valve 2 = Solenoid Valve 110 VAC (50/60 Hz), DIN 43650B Connector 4 = Solenoid Valve 12 VDC, DIN 43650B Connector 6 = Solenoid Valve 220 VAC (50/60 Hz), DIN 43650B Connector 8 = Solenoid Valve 24 VDC, DIN 43650B Connector E = Solenoid Valve 110 VAC (50/60 Hz), DIN 43650C Connector G = Solenoid Valve 12 VDC, DIN 43650C Connector J = Solenoid Valve 220 VAC (50/60 Hz), DIN 43650C Connector L = Solenoid Valve 24 VDC, DIN 43650C Connector													
<b>5 VALVE/BALL</b> G = Geolast® S = Santoprene® T = PTFE																																	

# PRINCIPLES OF OPERATION

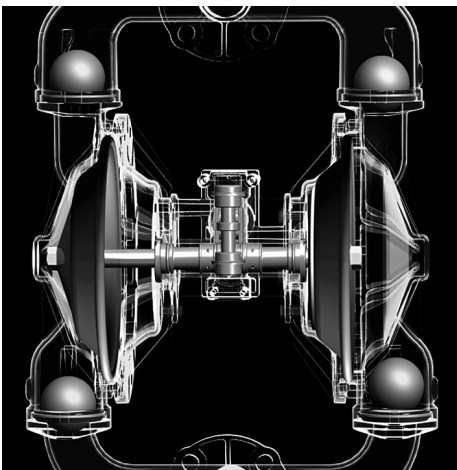
## HOW AN AIR OPERATED DOUBLE DIAPHRAGM PUMP WORKS



The air-valve directs pressurized air behind the diaphragm on the right, causing the diaphragm on the right to move outward (to the right).

Since both the right diaphragm and the left diaphragm are connected via a diaphragm rod, when the right diaphragm moves to the right, the left diaphragm (through the action of the diaphragm rod) moves to the right also.

When the diaphragm on the left side is moving to the right, it is referred to as suction stroke. When the left diaphragm is in its suction stroke, the left suction ball moves upward (opens) and the left discharge ball moves downward (closes). This action creates suction and draws liquid into the left side chamber.



The air-valve directs pressurized air behind the left diaphragm, causing the left diaphragm to move outward (to the left).

Since both the left diaphragm and the right diaphragm are connected via a diaphragm rod, when the left diaphragm moves to the left, the right diaphragm (through the action of the diaphragm rod) moves to the left also.

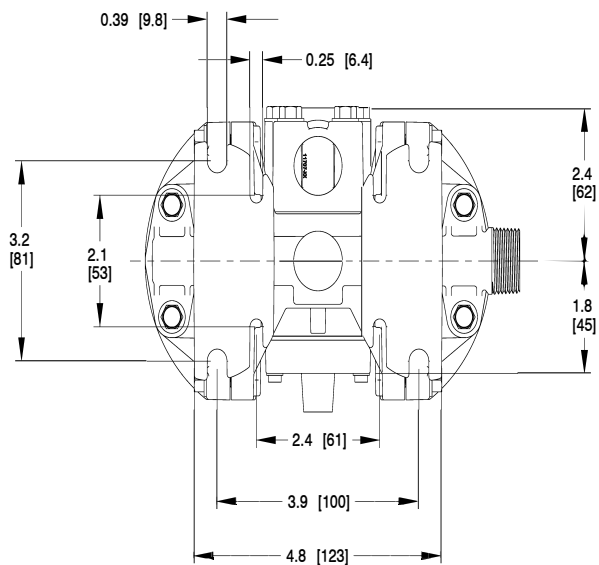
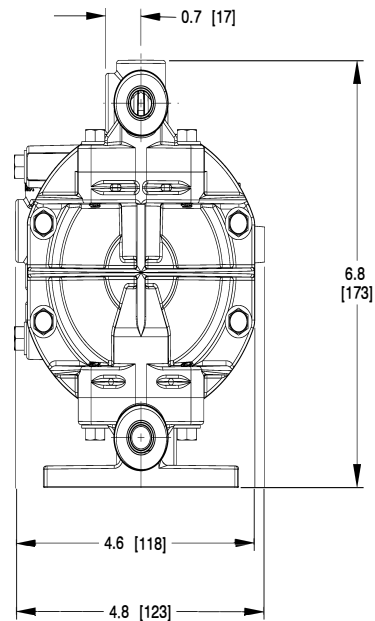
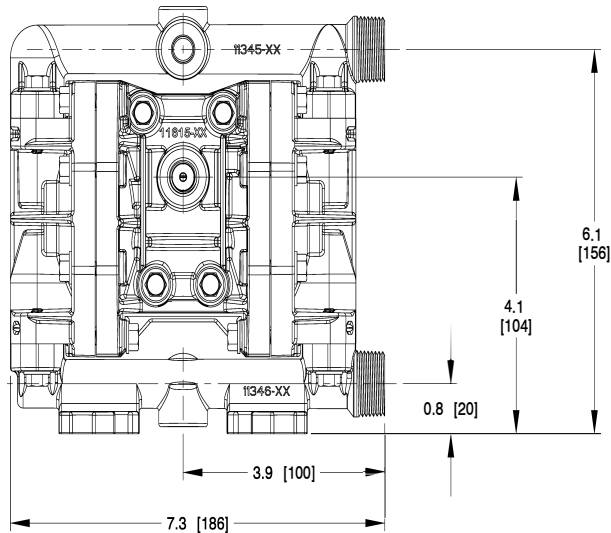
When the diaphragm on the left side moves outward, the left discharge ball moves upward (opens) and the left suction ball moves downward (closes). This causes the liquid to leave the left side liquid outlet of the pump.

Simultaneously, the right diaphragm moves inward (to the left), which causes the right suction ball to open and the right discharge to close, which in turn causes suction, drawing liquid into the right chamber.

The process of alternating right suction / left discharge (and vice-versa) continues as long as compressed air is supplied to the pump.

# 1/4" PUMP DIMENSIONS

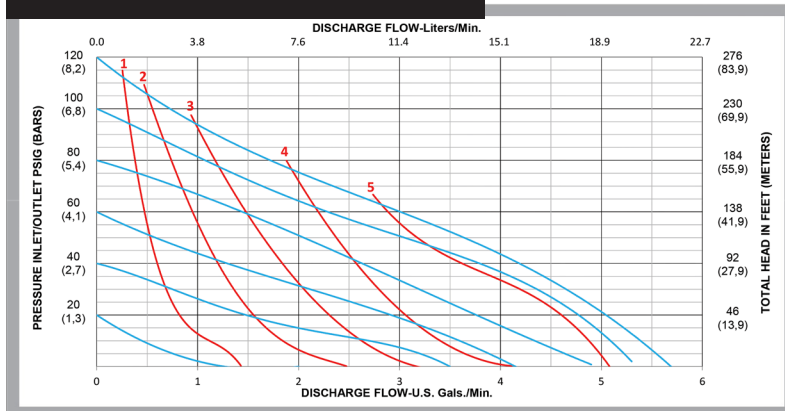
## BOLTED PLASTIC



DIMENSIONS IN INCHES

# PERFORMANCE CURVES

PERFORMANCE CURVE



Performance Specifications

Max. Flow:	5.7 gpm (21.6 lpm)
Max. Air Pressure:	120 psi (8.3 bar)
Max. Solids:	1/16" (1.6 mm)
Max. Suction Lift Dry:	14 ft-H <sub>2</sub> O (4.2 m-H <sub>2</sub> O)
Max. Suction Lift Dry w/PTFE:	10 ft-H <sub>2</sub> O (3.0 m-H <sub>2</sub> O)
Max. Suction Lift Wet:	28 ft-H <sub>2</sub> O (8.5 m-H <sub>2</sub> O)
Avg. Displacement Per Stroke:	0.0105 gallons (0.0397 l)
Weight Polypropylene:	2.6 lbs (1.2 kg)
Weight PVDF	3.8 lbs (1.7 kg)
Air Inlet:	1/4" FNPT
Liquid Inlet:	1/4" internal (NPT/BSP), 3/4" external (NPT)
Liquid Outlet:	1/4" internal (NPT/BSP), 3/4" external (NPT)
Height:	6.8" (173 mm)
Width:	7.3" (186 mm)
Depth:	4.6" (118 mm)

\*Flow rates indicated on the chart(s) shown were determined by pumping water at flooded suction. For optimum life and performance, pumps should be specified so that daily operation parameters will fall in the center of the pump performance curve.

# INSTALLATION, TROUBLESHOOTING AND MAINTENANCE

## INSTALLATION PIPING

Whenever possible ensure the pump is installed using the shortest possible pipe lengths with the minimum amount of pipe fittings. Ensure all piping is supported independent of the pump.

Suction and discharge piping should not be smaller than the connection size of the pump. When pumping liquids of high viscosity, larger piping may be used, in order to reduce frictional pipe loss.

Employ flexible hoses in order to eliminate the vibration caused by the pump. Mounting feet can also be used to reduce vibration effects.

All hoses should be reinforced, non-collapsible and be capable of high vacuum service. Ensure that all piping and hoses are chemically compatible with the process and cleaning fluid.

For processes where pulsation effects should be reduced, employ a pulsation dampener on the discharge side of the pump.

For self-priming applications, ensure all connections are airtight and the application is within the pumps dry-lift capability. Refer to product specifications for further details.

For flooded suction applications, install a gate valve on the suction piping in order to facilitate service.

For unattended flooded suction operation, it is recommended to pipe the exhaust air above the liquid source. In the event of a diaphragm failure this will reduce or eliminate the possibility of liquid discharging through the exhaust onto the ground.

## LOCATION

Ensure that the pump is installed in an accessible location, in order to facilitate future service and maintenance.

## AIR

Ensure that the air supply is sufficient for the volume of air required by the pump. Refer to product specifications for further details. For reliable operation, install a 5 micron air filter, air-valve and pressure regulator. Do not exceed the pumps maximum operating pressure of 120 psig.

## REMOTE OPERATION

Utilize a three way solenoid valve for remote operation. This ensures that air between the solenoid and the pump is allowed to “bleed off,” ensuring reliable operation. Liquid transfer volume is estimated by multiplying displacement per stroke times the number of strokes per minute

## NOISE

Correct installation of the muffler reduces sound levels. Refer to product specifications for further details.

## SUBMERGED OPERATION

For submersible operation, pipe the air exhaust to atmosphere

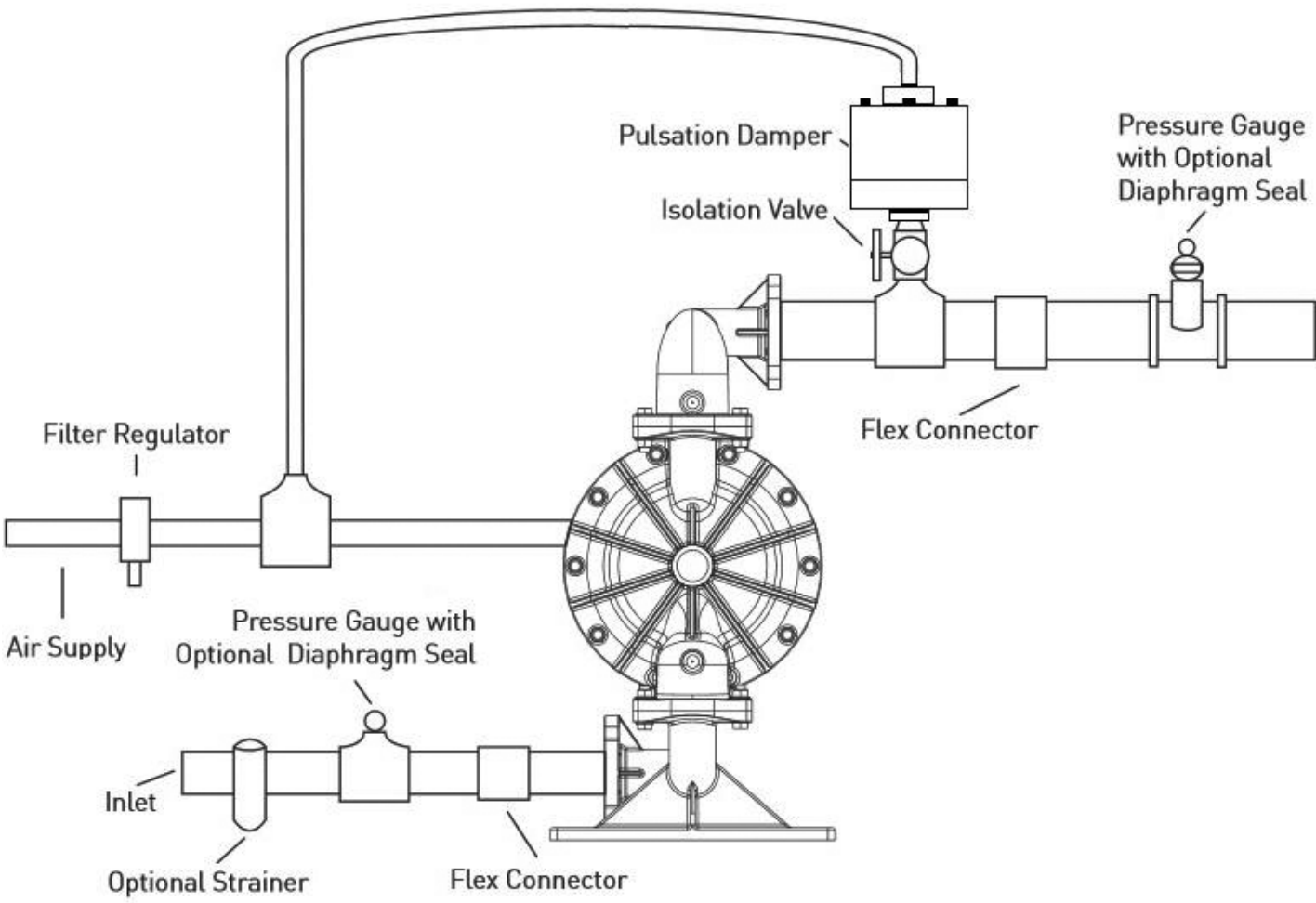
## GROUNDING THE PUMP

Loosen grounding screw and install a grounding wire. Tighten grounding screw. Wire size should be a 12 gauge wire or larger. Connect the other end of the wire to a true earth ground. Equipment must be grounded to achieve ATEX rating and it is recommended to configure the pump with a grounding lug option.





# SUGGESTED INSTALLATION



This illustration is a generic representation of an air operated double-diaphragm pump.

# TROUBLESHOOTING

## PROBLEM

## EFFECT/SOLUTION

### Pump Will Not Cycle

Discharge line closed or plugged  
Discharge filter blocked  
Check valve stuck  
Air filter blocked  
Air supply valve closed  
Air supply hooked up to muffler side of pump  
Compressor not producing air or turned off  
Muffler iced or blinded  
Diaphragm ruptured  
Plant air supply line ruptured  
Air valve wear/debris  
Pilot sleeve wear/debris  
Diaphragm rod broken  
Diaphragm plate loose

### Pumped Fluid Coming Out of Muffler

Diaphragm ruptured  
Diaphragm plate loose  
Inlet liquid pressure excessive (above 10 psig)

### Pump Cycles but no Flow

Inlet strainer clogged  
Suction valve closed  
Suction line plugged  
No liquid in the suction tank  
Suction lift excessive  
Debris stuck in valves  
Excessive wear of check valves  
Air leak on suction side with suction lift

### Pump Cycles with Closed Discharge Valve

Debris stuck in check valve  
Excessive wear of check valves

### Pump Running Slowly/Not Steady

Air compressor undersized  
Leak in air supply  
Air-line, filter regulator or needle valve undersized  
Muffler partially iced or blinded  
Air valve gasket leak or misalignment  
Air valve wear/debris  
Pilot sleeve wear/debris  
Liquid fluid filter blocked  
Pump may be cavitating, reduce speed of operation  
Suction strainer clogged

### Pump Will Not Prime

Air leak in suction pipe  
Air leak in pump manifold connections  
Suction strainer and lines clogged  
Excessive lift conditions  
Check valve wear  
Debris in check valve

## OPERATION

The Air-Operated Double Diaphragm Pump requires a minimum of 20 psig of air to operate, with some variation according to diaphragm material. Increasing the air pressure results in a more rapid cycling of the pump and thus a higher liquid flow rate. In order to not exceed 120 psig of inlet air pressure, and for accurate control of the pump, it is suggested to use a pressure regulator on the air inlet.

An alternate means of controlling the flow-rate of the pump is to use an inlet air valve and partially open or close accordingly. When the air valve is completely in the closed position, the pump will cease to operate.

A third method of controlling the flow rate of the pump is to use a liquid discharge valve. Closing the liquid discharge valve will cause a decrease in the flow rate since the pump will operate against a higher discharge pressure.


Solenoid control of the inlet air may also be used in order to facilitate remote operation. A three way solenoid valve is recommended, in order to allow the air to “bleed off” between the solenoid and the pump.

Do not use valves for flow control on the suction side of the pump. (Closing or partially closing a liquid suction valve restrict the suction line and may cause damage to the diaphragms.) Suction strainers may be employed to reduce or eliminate larger solids, but routine maintenance is necessary in order to prevent a restriction on the suction.

## MAINTENANCE

Due to the unique nature of each application, periodic inspection of the pump is the best method to determine a proper maintenance schedule. A record should be kept of all repairs made to an installed pump. This will serve as the best predictor of future maintenance.

The A025 pump is not designed for the wet end or air end to be field servicable.

 **WARNING** Maintenance must not be performed when a hazardous atmosphere is present.

## MAINTENANCE SCHEDULE

### WEEKLY (OR DAILY)

Make a visual check of the pump. If pumped fluid is leaking out of the pump, pipe fittings or muffler turn off pump and schedule maintenance.

### EVERY THREE MONTHS

Inspect fasteners and tighten any loose fasteners to recommended torque settings.

Schedule pump service based on pump’s service history.

## TORQUE SPECIFICATION CHART

### RECOMMENDED TORQUE SPECIFICATIONS

	1/4" Pumps	Wrench Size
Manifold Bolts	55 in-lbs (6.2 N-m)	3/8 in
Polypropylene Chamber	50 in-lbs (5.7 N-m)	3/8 in
Polypropylene Chamber with PTFE Diaphragms	62.5 in-lbs (7.1 N-m)	3/8 in
PVDF Chamber	72.5 in-lbs (8.2 N-m)	3/8 in
PVDF Chamber with PTFE Diaphragms	80 in-lbs (9.0 N-m)	3/8 in
Air Valve	40 in-lbs (4.5 N-m)	3/8 in
Diaphragm Plates	40 in-lbs (4.5 N-m)	3/4 in

# REPAIR AND ASSEMBLY

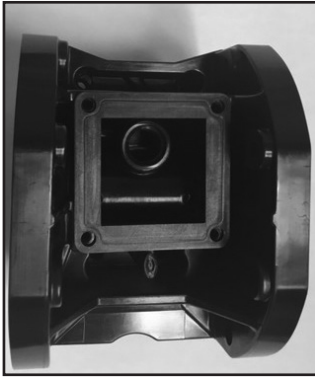
## SUBMERSION-MUFFLER KIT INSTALLATION

### TOOLS NEEDED

- 1) 1/4 Inch socket
- 2) 1/4 Inch socket wrench

**⚠ WARNING** Prior to servicing the pump, ensure that the air and fluid lines are closed and disconnected. While wearing personal protective equipment, flush and drain process liquid from the pump in a safe manner.

**⚠ WARNING** Maintenance must not be performed when a hazardous atmosphere is present.



#### STEP 1

Place "Submersion/Muffler Plate Gasket" onto back of intermediate and line up screw holes.



#### STEP 2

Place "Submersion/Muffler Plate" onto "Submersion/Muffler Plate Gasket" and line up screw holes.



#### STEP 3

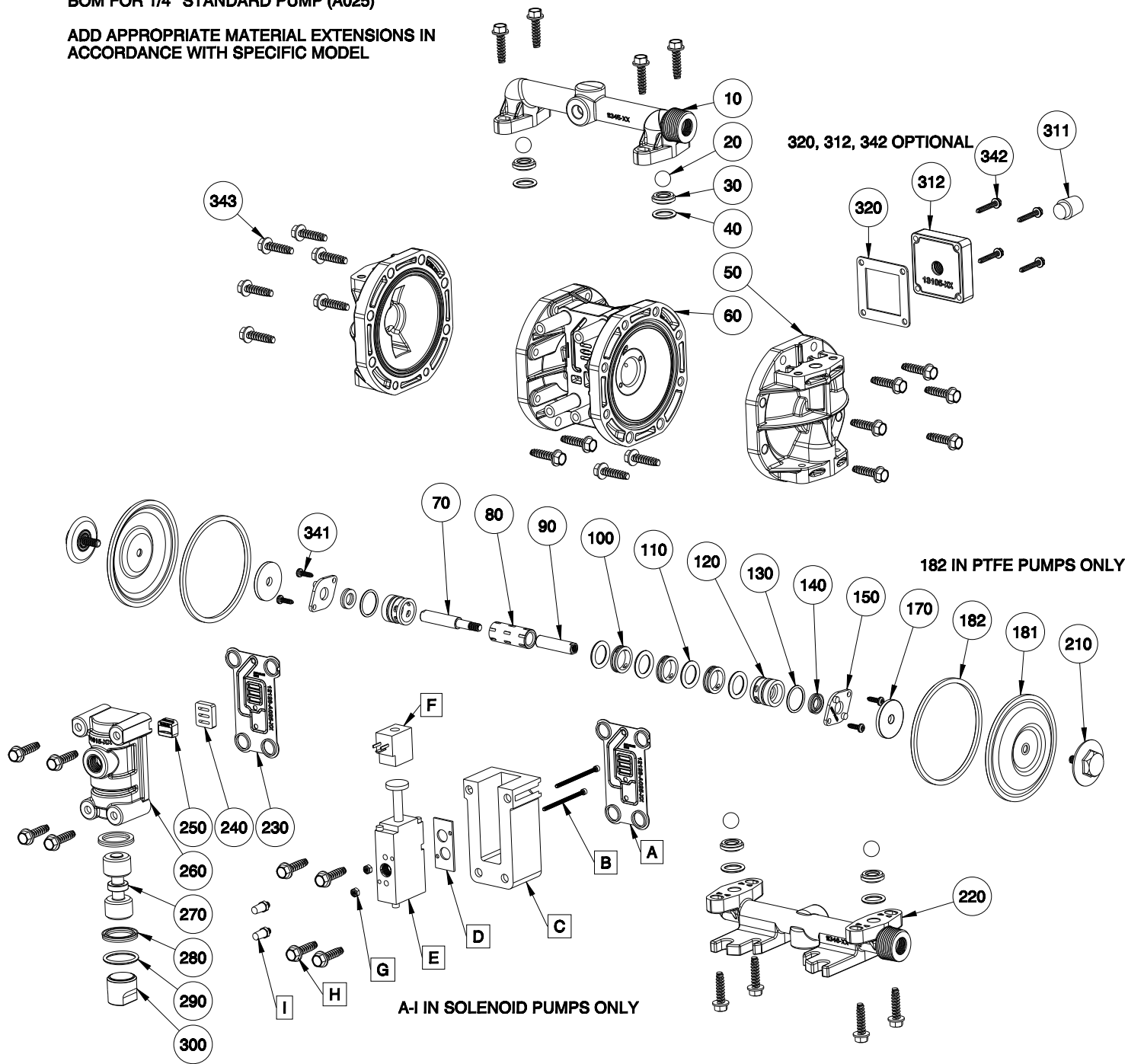
Insert screws into screw holes. Tighten screws using a 1/4" socket and socket wrench (recommended), 1/4" wrench, or flathead screw driver.

# EXPLODED VIEW & PARTS LIST

## A025-SP\*\_\*\*\*\*\_\*\*\* BOLTED PLASTIC

BOM FOR 1/4" STANDARD PUMP (A025)

ADD APPROPRIATE MATERIAL EXTENSIONS IN ACCORDANCE WITH SPECIFIC MODEL



**A025-SP\*-\*\*\*\*-\*\*\***

NO.	DESCRIPTION	QTY	PUMP MODEL	PART NO.	MATERIAL
10	DISCHARGE MANIFOLD	1	A025-SPP-****-*** A025-SPK-****-***	11345-40 11345-56	Polypropylene PVDF
20	BALL	4	A025-SP*-*G**-*** A025-SP*-*S**-*** A025-SP*-*T**-***	11001-19 11001-23 11001-59	Geolast® Santoprene® PTFE
30	VALVE SEAT	4	A025-SPP-**P*-*** A025-SPK-**K*-***	10924-ROD-40 10924-ROD-56	Polypropylene PVDF
40	O-RING (Valve Seat)	4	A025-SP*-***N-*** A025-SP*-***V-*** A025-SP*-***E-*** A025-SP*-***T-***	11954-11 11954-13 11954-15 11954-17	Nitrile FKM EPDM PTFE
50	OUTER CHAMBER	2	A025-SPP-****-*** A025-SPK-****-***	10728-40 10728-56	Polypropylene PVDF
60	INTERMEDIATE	1	ALL MODELS	11502-40	Polypropylene
70 & 90	DIAPHRAGM ROD ASSEMBLY	1	ALL MODELS	35008-00	Stainless Steel
80	PILOT SLEEVE	1	ALL MODELS	10109-31	Acetal
100	INNER SPACER (Pilot Sleeve)	3	ALL MODELS	10211-40	Polypropylene
110	O-RING (Pilot Sleeve)	4	ALL MODELS	11929-16	Urethane
120	END SPACER (Pilot Sleeve)	2	ALL MODELS	10210-40	Polypropylene
130	O-RING (End Spacer)	2	ALL MODELS	11955-11	Nitrile
140	LIP SEAL (Diaphragm Rod)	2	ALL MODELS	12005-76	Nitrile
150	RETAINING PLATE	2	ALL MODELS	12710-A025-60	Polypropylene
170	INNER DIAPHRAGM PLATE	2	ALL MODELS	11105-25	Plated Steel
181	DIAPHRAGM	2	A025-SP*-G***-*** A025-SP*-S***-*** A025-SP*-T***-***	10604-19 10604-23 10604-59	Geolast® Santoprene® PTFE
182	DIAPHRAGM O-RING (PTFE ONLY)	2	A025-SP*-T***-***	10606-23	Santoprene®
210	OUTER DIAPHRAGM PLATE W/ THREADED STUD	2	A025-SPP-****-*** A025-SPK-****-***	11205-A025-40 11205-A025-56	Polypropylene PVDF
220	SUCTION MANIFOLD	1	A025-SPP-****-*** A025-SPK-****-***	11346-40 11346-56	Polypropylene PVDF
230	AIR VALVE GASKET	1	ALL MODELS	12128-A025-11	Nitrile
240	SHUTTLE PLATE	1	ALL MODELS	10419-A025-77	Ceramic
250	SHUTTLE	1	ALL MODELS	10432-35	Special
260	AIR VALVE BODY	1	ALL MODELS	11615-40	Polypropylene
270	AIR VALVE SPOOL	1	ALL MODELS	10484-31	Acetal

# PARTS LIST - BOLTED PLASTIC

## A025-SP\*\_\*\*\*\*\_\*\*\*

NO.	DESCRIPTION	QTY	PUMP MODEL	PART NO.	MATERIAL
280	LIP SEAL (Air Valve)	2	ALL MODELS	12002-76	Nitrile
290	O-RING (Valve Plug)	1	ALL MODELS	11904-11	Nitrile
300	AIR VALVE END PLUG	1	ALL MODELS	11707-40	Polypropylene
311	MUFFLER	1	ALL MODELS	13003-00	Polypropylene
312	MUFFLER PLATE	1	OPTIONAL*	13105-40	Polypropylene
320	GASKET (Muffler Plate)	1	OPTIONAL*	12129-11	Nitrile
341	SCREW (#6 x 1/2")	4	ALL MODELS	12510-26	Stainless Steel
342	SCREW (#8 x 1")	4	OPTIONAL*	12525-26	Stainless Steel
343	SCREW (1/4" - 10 x 1")	28	ALL MODELS	12562-26	Stainless Steel

\* Sold as part of 56000-00, Submersion Kit

OPTIONAL SOLENOID CONTROL VALVE			
	Part Number	Description	QTY
A	12128-A025-11	Gasket-Air Valve-A025-Buna	1
B	12591-26	Screw-SHCS #4-40X2.00"-SS	2
C	13456-31	Adapter-Plate-Solenoid-A025	1
D	12132-11	Gasket-Solenoid-A025-Buna	1
E	13453-00	Valve-Solenoid-4-Way-A025	1
F	13454-10	Coil-Solenoid-A025 - 110 VAC	1
	13454-12	Coil-Solenoid-A025 - 12 VDC	1
	13454-20	Coil-Solenoid-A025 - 220 VAC	1
	13454-24	Coil-Solenoid-A025 - 24 VDC	1
G	12592-26	Nut-Hex-Nylock-#4-40-SS	2
H	12562-26	Screw-HWHSTF-1/4-10x1.00"-SS	4

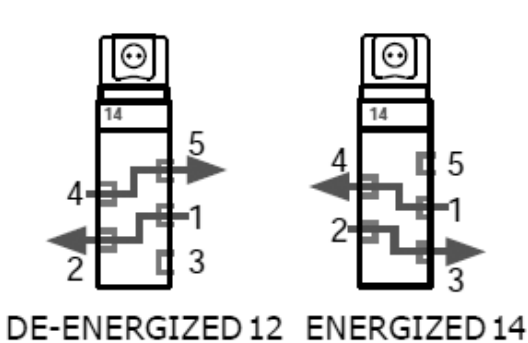
# SOLENOID CONTROL FOR AIR OPERATED DOUBLE DIAPHRAGM PUMPS

The A025 can be configured with solenoid pulse control to enable metering and dispensing application. The solenoid is avaiable in 4 voltages, 110 VAC, 220 VAC, 12 VDC and 24 VDC. All solenoid equipped pumps have a standard DIN 43650B male connector. The A025 has an optional DIN 43650C male connector that can replace the standard DIN 43650B male connector. See pump product manual for configuration codes.



SOLENOID ELECTRICAL PROPERTIES				
Voltage +/- 10%	Current (Amps)		Resist. (OHMS @ 25° C)	Power (AC = VA, DC = Watts)
Inrush	Holding			
110/50	.02	.02	2310	2.4
110/60				
220/50	.01	.01	9515	2.4
220/60				
12 VDC	.15	.15	78	2.0
24 VDC	.09	.09	283	2.0

## Valve Operation



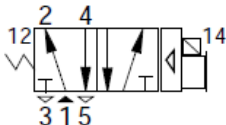
### 5/2 SINGLE

#### De-Energized:

Pressure from Port 1 to Port 2  
Exhaust from Port 4 to Port 5

#### Energized:

Pressure from Port 1 to Port 4  
Exhaust from Port 2 to Port 3



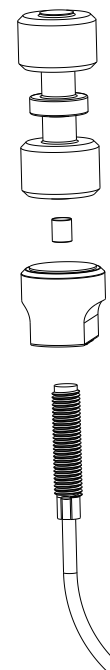
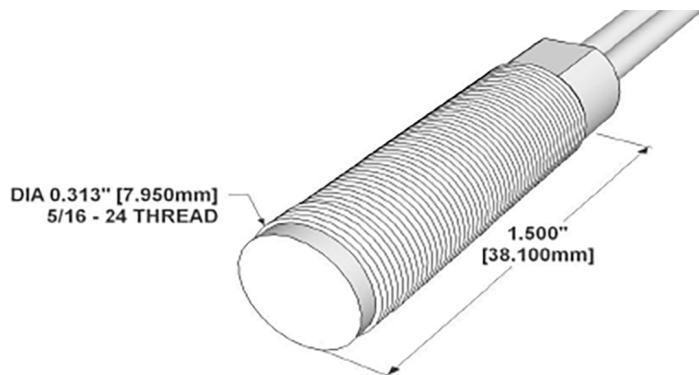
OPTIONAL ACCESSORIES	
PART NO.	DESCRIPTION
13465-00	Illuminated Connector with 6' cord for 110/220 VAC Solenoid
13466-00	Illuminated Connector with 6' cord for 12/24 VDC Solenoid



# CYCLE COUNTER FOR AIR OPERATED DOUBLE DIAPHRAGM PUMPS

## OPERATIONAL DESCRIPTION:

The cycle counter model operates via a magnetically actuated proximity-switch installed into the main air-valve. The switch closes when the spool is in the down position, thus allowing open loop metering applications.



Physical	Configuration*	SPST	
	Form*	A	
	Contact Position	CENTER	
	Glass L	14.50	mm
	Glass D	2.54	mm
	Total L*	46.00	mm
	Wire D	0.60	mm
	Gap Location	CENTER	
	Mount Spec*	THRU	
	Contact Material	RUTHENIUM	
	Max Vibration Resistance	10	G
	Max Shock Resistance	150	G
	Lead Tensile Strength	N/A	KG
	Pull in (+/- 2AT)*	15 - 23	AT
Operating	Drop out*	7.5-17.5	AT
	Operate Time	0.10	ms
	Bounce Time	0.15	ms
	Release Time	30	µs
	Resonant Frequency	5100	Hz
	Max Operating Frequency	N/A	Hz
	Operating Temperature Range	-55 - 105	°C
	Storage Temperature	N/A	°C
Electrical	DC Contact Rating	15	W
	AC Contact Rating	N/A	VA
	DC Switching Voltage	200	VDC
	AC Switching Voltage	140	VAC
	DC Switching Current	1.00	A
	AC Switching Current	1.00	A
	DC Max Carry Current	1.75	A
	AC Max Carry Current	1.75	A
	Min Breakdown Voltage	275	VDC
	Max Initial Contact Resistance	100	mOhm
	Typical Initial Contact Resistance	70	mOhm
	Max Contact Capacitance	0.30	pF
	Min Insulation Resistance	10 <sup>6</sup>	Ohm
	* Pre-processed, bare reed element		

### Assembly Characteristics

Housing	2250
Housing Material	CELANEX 3316
Reed	1051
Configuration	SPST
Form	A

### Wire/Cable Characteristics

Type	WIRES	
Length	6.0/152.4	in/mm
Conductor Count	2	
Colors	BLK	
Insulation Material & Description	PVC	
Gauge	24	AWG
Stranded Copper	7	STR-TC
Maximum temperature	105	°C

### Standard Actuator/Minimum Make Distance

2250-4002-000 - Alnico 5 - Cylinder	.13/3.3	in/mm

### Assembly Certifications

UL RECOGNIZED (File #: E102207)	Y	
RoHS	Y	

# ELASTOMERS & REPAIR KITS

## WETTED ELASTOMERS

### BUNA-N (NITRILE)

is a general purpose elastomer used with water and many oils. Temperature range 10°F to 180°F (-12°C to 82°C).

### GEOLAST®

is an injection molded thermoplastic material with characteristics similar to Nitrile. Has excellent abrasion resistance. Temperature range 10°F to 180°F (-12°C to 82°C).

### EPDM

is a general purpose elastomer with good resistance to many acids and bases. Temperature range -40°F to 280°F (-40°C to 138°C).

### SANTOPRENE®

is an injection molded material with characteristics similar to EPDM. Has excellent abrasion resistance. Temperature range -40°F to 225°F (-40°C to 107°C).

### FKM

is an elastomer with good corrosion resistance to a wide variety of chemicals. Temperature range -40°F to 350°F (-40°C to 177°C).

### PTFE (POLYTETRAFLUOROETHYLENE)

is a thermoplastic polymer that is inert to most chemicals. Temperature range 40°F to 220°F (4°C to 104°C).

Most of the above elastomers are available in FDA approved formulations.

Geolast® is a registered trademark of ExxonMobil Chemical Co.  
Santoprene® is a registered trademark of ExxonMobil Chemical Co.  
Hytrel® is a registered trademark of DuPont Performance Elastomers L.L.C.  
Magnalube® is a registered trademark of Carleton-Stuart Corp.



II 2 GD c TX

Warning: The TX marking refers to the maximum surface temperature depending not on the equipment itself, but mainly on operating conditions. In this case, the maximum surface temperature depends upon the temperature of the process fluids.

# WARRANTY AND REGISTRATION

**WARRANTY.** All All-Flo products shall be covered by the standard All-Flo Limited Warranty in effect at the time of shipment. This warranty (which may be modified by All-Flo at any time) provides:

MATERIALS SOLD ARE WARRANTED TO THE ORIGINAL USER AGAINST DEFECTS IN WORKMANSHIP OR MATERIALS UNDER NORMAL USE (RENTAL USE EXCLUDED) FOR FIVE YEARS AFTER PURCHASE DATE. ANY PUMP WHICH IS DETERMINED TO BE DEFECTIVE IN MATERIAL AND WORKMANSHIP AND RETURNED TO ALL-FLO, SHIPPING COSTS PREPAID, WILL BE REPAIRED OR REPLACED AT ALL-FLO'S OPTION. CUSTOMER SHALL NOTIFY ALL-FLO IN WRITING WITHIN 30 DAYS OF ANY CLAIMED DEFECTS. NO MATERIALS CAN BE RETURNED WITHOUT THE PRIOR CONSENT OF ALL-FLO, AND IF APPROVED SHALL BE RETURNED TO ALL-FLO FREIGHT PREPAID. ALL-FLO'S LIABILITY FOR ANY BREACH OF THIS WARRANTY SHALL BE LIMITED TO EITHER REPLACEMENT OF THE MATERIALS OR, AT ALL-FLO'S SOLE OPTION, THE REFUND OF THE PURCHASE PRICE. ALL-FLO SHALL NOT BE HELD LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES CAUSED BY BREACH OF THIS WARRANTY. THIS EXCLUSION APPLIES WHETHER SUCH DAMAGES WERE SOUGHT BASED ON BREACH OF WARRANTY, BREACH OF CONTRACT, NEGLIGENCE, STRICT LIABILITY IN TORT, OR ANY OTHER LEGAL THEORY. FURTHER, ALL-FLO SHALL NOT BE LIABLE FOR LOSSES, DELAYS, LABOR COSTS, OR ANY OTHER COST OR EXPENSE DIRECTLY OR INDIRECTLY ARISING FROM THE USE OF MATERIALS. ALL-FLO'S LIABILITY IS EXPRESSLY LIMITED TO THE REPLACEMENT OR REPAIR OF DEFECTIVE GOODS, OR THE TOTAL VALUE OF SUCH GOODS. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESS, IMPLIED, OR ORAL INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY, ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, AND ANY IMPLIED WARRANTIES OTHERWISE ARISING FROM A COURSE OF DEALING OR TRADE. All-Flo will not, in ANY event, be liable for any loss of profit, interruption of business or any other special, consequential or incidental damages suffered or sustained by Customer. All-Flo's total maximum liability to the customer in respect of sale of materials or services rendered by All-Flo is limited to the total monies received by All-Flo from the customer for the particular materials described in Customer's order.

All-Flo does not warrant any part or component that it does not manufacture, but will assign to the original end-user purchaser of any warranty received by it from the manufacturer, to extent such pass through is permitted by the manufacturer.

## REGISTRATION FORM

Pump Model \_\_\_\_\_ Pump Serial Number \_\_\_\_\_

Company Name \_\_\_\_\_

Name \_\_\_\_\_ Email \_\_\_\_\_

Phone # \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Qty of Pumps \_\_\_\_\_ Fluid Pumping \_\_\_\_\_

How did you hear about us? Existing All-Flo user,  
Web, Distributor, Magazine...

\_\_\_\_\_

**MAIL TO:** All-Flo | Attn: Product Registration

22069 Van Buren Street, Grand Terrace, CA 92313-5651



Scan QR code and  
complete form  
on mobile phone  
or visit

[www.all-flo.com/registration-form.html](http://www.all-flo.com/registration-form.html)



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All-Flo is committed to the pursuit of designing and manufacturing the highest quality product available to industry. Since the beginning in 1986, All-Flo engineers have used their extensive knowledge of today's engineered materials, advanced air system logic and manufacturing techniques to develop the superior group of lube-free, air-operated diaphragm pumps found in this catalog. Every pump is performance engineered and quality built to provide trouble-free service under the toughest conditions.



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